

Blind rivets A4 stainless steel



chart shear and tensile strength A4 stainless steel standard and large flange

Rivet Ø mm	Shear strength N (kp)	Tensile strength N (kp)	Mandrel Ø mm	Max. head Ø mm	Max. head Ø mm
3	standard	1.600 (163)	2.000 (205)	2,0	6,5
3,2	standard	1.900 (275)	2.500 (255)	2,0	6,5
4	standard	2.700 (275)	3.600 (367)	2,6	8,0
4 x 20 - 25	standard	3.800 (385)	4.500 (479)	2,6	8,0
4,8	large flange	4.000 (408)	5.000 (510)	3,2	15,0
4,8	standard	4.000 (408)	5.000 (510)	3,2	9,5
5	standard	4.700 (479)	5.900 (602)	3,2	9,5
5 x 40	standard	5.900 (602)	7.200 (735)	3,2	9,5

Test procedure according to DIN EN ISO 14589

Blind rivet Monel®



NEW

standard (Dome head)

Rivet body: Nickel-copper-alloy – no. 2.4360
Mandrel: Stainless steel A2 – no. 1.4541



	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4 Hole Ø: 4,1 mm	4 x 6	1,5 - 2,5	626 0001	A 500
	4 x 8	2,5 - 4,5	626 0002	"
	4 x 10	4,5 - 6,5	626 0003	B 500
	4 x 12	6,5 - 8,5	626 0004	"
	4 x 14	8,5 - 10,5	626 0005	"
	4 x 16	10,5 - 12,0	626 0006	"

	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4,8 Hole Ø: 4,9 mm	4,8 x 6	1,5 - 3,0	626 0010	B 500
	4,8 x 8	2,0 - 4,0	626 0011	"
	4,8 x 10	4,0 - 6,0	626 0012	"
	4,8 x 12	6,0 - 8,0	626 0013	"
	4,8 x 14	8,0 - 9,0	626 0014	"
	4,8 x 16	9,5 - 11,0	626 0015	B 500
	4,8 x 20	11,0 - 15,0	626 0016	"
	4,8 x 25	15,0 - 20,0	626 0017	"
	4,8 x 30	20,0 - 25,0	626 0018	"
	4,8 x 35	25,0 - 30,0	626 0019	"

countersunk

Rivet body: Nickel-copper-alloy – no. 2.4360
Mandrel: Stainless steel A2 – no. 1.4541

	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4 Hole Ø: 4,1 mm	4 x 8	1,5 - 4,5	626 0007	B 500
	4 x 10	4,5 - 6,5	626 0008	"
	4 x 12	6,5 - 8,5	626 0009	"



	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4,8 Hole Ø: 4,9 mm	4,8 x 8	2,5 - 4,0	626 0020	B 500
	4,8 x 10	4,0 - 6,0	626 0021	"
	4,8 x 12	6,0 - 8,0	626 0022	"

Blind rivet Monel®



NEW

large flange

Rivet body: Nickel-copper-alloy – no. 2.4360
Mandrel: Stainless steel A2 – no. 1.4541



	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4,8 Hole Ø: 4,9 mm	4,8 x 14	8,0 - 9,5	626 0023	B 250
	4,8 x 16	9,5 - 11,0	626 0024	"
	4,8 x 20	11,0 - 15,0	626 0025	"

	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4,8 Hole Ø: 4,9 mm	4,8 x 25	15,0 - 20,0	626 0026	B 250
	4,8 x 30	20,0 - 25,0	626 0027	"
	4,8 x 35	25,0 - 30,0	626 0028	"

chart shear and tensile strength monel®

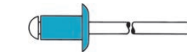
Rivet Ø mm	Shear strength N (kp)	Tensile strength N (kp)	Mandrel Ø mm	Max. head Ø mm
4	2.100 (214)	3.100 (316)	2,6	8,0
4,8	3.500 (408)	4.500 (510)	3,2	15

Test procedure according to DIN EN ISO 14589

Blind rivets Stinox

standard (Dome head)

Rivet body: Stainless steel A2 – no. 1.4567
Mandrel: Steel, zinc-plated



	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
3 Hole Ø: 3,1 mm	3 x 6	1,0 - 3,0	636 0130	A 500
	3 x 8	3,0 - 5,0	636 0157	"
	3 x 10	5,0 - 6,5	636 0165	"
3,2 Hole Ø: 3,3 mm	3,2 x 6	1,0 - 3,0	636 0319	A 500
	3,2 x 8	3,0 - 5,0	636 0327	"
	3,2 x 10	5,0 - 6,5	636 0335	"

Material surcharge will be added at a daily rate.

	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4 Hole Ø: 4,1 mm	4 x 6	1,0 - 2,5	636 0416	A 500
	4 x 8	2,5 - 4,5	636 0440	"
	4 x 10	4,5 - 6,5	636 0459	B 500
	4 x 12	6,5 - 8,5	636 0467	"
	4 x 14	8,5 - 10,5	636 0473	"
4,8 Hole Ø: 4,9 mm	4 x 16	8,5 - 12,0	636 0483	"
	4,8 x 8	2,0 - 4,0	636 0621	B 500
	4,8 x 10	4,0 - 6,0	636 0634	"
	4,8 x 12	6,0 - 8,0	636 0648	"
5 Hole Ø: 5,1 mm	5 x 8	2,0 - 4,0	636 0920	B 500
	5 x 10	4,0 - 6,0	636 0939	"
	5 x 12	6,0 - 8,0	636 0947	"

chart shear and tensile strength stinox standard

Rivet Ø mm	Shear strength N (kp)	Tensile strength N (kp)	Mandrel Ø mm	Max. head Ø mm
3	1.600 (163)	2.000 (205)	2,0	6,5
3,2	1.900 (275)	2.500 (255)	2,0	6,5
4	2.700 (275)	3.600 (367)	2,6	8,0
4 x 20 - 25	3.800 (385)	4.500 (479)	2,6	8,0
4,8	4.000 (408)	5.000 (510)	3,2	9,5
5	4.700 (479)	5.900 (602)	3,2	9,5
5 x 40	5.900 (602)	7.200 (735)	3,2	9,5

Test procedure according to DIN EN ISO 14589