

Blind rivets copper/steel

standard (Dome head)

Rivet body: Copper
Mandrel: Steel, zinc-plated



	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
3 Hole Ø: 3.1 mm	3 x 4	0,5 - 1,5	634 0105	A 500
	3 x 6	1,5 - 3,0	634 0121	"
	3 x 8	3,0 - 5,0	634 0156	"
	3 x 10	5,0 - 7,0	634 0164	"
	3 x 12	7,0 - 9,0	634 0172	"

	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4 Hole Ø: 4.1 mm	4 x 6	0,5 - 3,5	634 0415	A 500
	4 x 8	3,5 - 4,5	634 0431	"
	4 x 10	4,5 - 6,5	634 0458	"
	4 x 12	6,5 - 8,5	634 0466	"

Blind rivets copper/bronze

standard (Dome head)

Rivet body: Copper
Mandrel: Bronze



	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
3 Hole Ø: 3.1 mm	3 x 4	0,5 - 1,5	635 0100	A 500
	3 x 6	1,5 - 3,0	635 0135	"
	3 x 8	3,0 - 5,0	635 0151	"
	3 x 10	5,0 - 7,0	635 0178	"
	3 x 12	7,0 - 9,0	635 0186	"

	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4 Hole Ø: 4.1 mm	4 x 6	0,5 - 3,5	635 0410	A 500
	4 x 8	3,5 - 4,5	635 0445	"
	4 x 10	4,5 - 6,5	635 0453	"
	4 x 12	6,5 - 8,5	635 0461	"

chart shear and tensile strength copper/steel und copper/bronze

Rivet Ø mm	Shear strength		Tensile strength		Mandrel Ø mm	Max. head Ø mm
	N	(kp)	N	(kp)		
3	800	(82)	1.000	(102)	1,8	6,5
4	1.500	(163)	2.200	(225)	2,1	8,0

Test procedure according to DIN EN ISO 14589

Blind rivets A2 stainless steel



standard (Dome head)

Rivet body: Stainless steel A2 – no. 1.4567
Mandrel: Stainless steel A2 – no. 1.4541



	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
3 Hole Ø: 3.1 mm	3 x 6	1,0 - 3,0	633 0134	A 500
	3 x 8	3,0 - 5,0	633 0150	"
	3 x 10	5,0 - 6,5	633 0169	"
	3 x 12	6,5 - 8,5	633 0177	"
	3 x 14	8,5 - 10,5	633 0185	"
	3 x 16	10,5 - 12,5	633 0193	"
3.2 Hole Ø: 3.3 mm	3,2 x 6	1,0 - 3,0	633 0312	A 500
	3,2 x 8	3,0 - 5,0	633 0320	"
	3,2 x 10	5,0 - 6,5	633 0339	"
	3,2 x 12	6,5 - 8,5	633 0347	"
	3,2 x 14	8,5 - 10,5	633 0363	"
	3,2 x 16	10,5 - 12,5	633 0355	"
4 Hole Ø: 4.1 mm € Ü	4 x 6	1,0 - 2,5	633 0401	A 500
	4 x 8	2,5 - 4,5	633 0444	"
	4 x 10	4,5 - 6,5	633 0452	B 500
	4 x 12	6,5 - 8,5	633 0460	"
	4 x 14	8,5 - 10,5	633 0533	"
	4 x 16	10,5 - 12,0	633 0487	"
	4 x 20	12,0 - 16,0	633 0509	"
	4 x 25	16,0 - 21,0	633 0525	"

	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4.8 Hole Ø: 4.9 mm €	4,8 x 6	1,5 - 3,0	633 0610	B 500
	4,8 x 8	2,0 - 4,0	633 0614	"
	4,8 x 10	4,0 - 6,0	633 0622	"
	4,8 x 12	6,0 - 8,0	633 0630	"
	4,8 x 14	8,0 - 9,5	633 0649	"
	4,8 x 16	9,5 - 11,0	633 0657	"
	4,8 x 20	11,0 - 15,0	633 0673	B 250
	4,8 x 25	15,0 - 20,0	633 0680	B 250
	4,8 x 30	20,0 - 25,0	633 0690	A 100
	4,8 x 35	25,0 - 30,0	633 0700	"
5 Hole Ø: 5.1 mm	5 x 8	2,0 - 4,0	633 0924	B 500
	5 x 10	4,0 - 6,0	633 0932	"
	5 x 12	6,0 - 8,0	633 0940	"
	5 x 14	8,0 - 9,5	633 0959	"
	5 x 16	9,5 - 11,0	633 0967	"
	5 x 20	11,0 - 15,0	633 0983	B 250
	5 x 25	15,0 - 20,0	633 1009	"
	5 x 30	20,0 - 25,0	633 1025	A 100
5 x 35	25,0 - 30,0	633 1041	"	
5 x 40	30,0 - 34,0	633 1033	"	

Material surcharge will be added at a daily rate

countersunk (120°)

Rivet body: Stainless steel A2 – no. 1.4567
Mandrel: Stainless steel A2 – no. 1.4541



	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
3 Hole Ø: 3.1 mm	3 x 6	1,5 - 3,0	633 2013	A 500
	3 x 8	3,0 - 5,0	633 2024	"
	3 x 10	5,0 - 6,5	633 2035	"
	3 x 12	6,5 - 8,5	633 2046	"

	Rivet body D, x L mm	Grip range mm	Part no.	Quantity per box
4 Hole Ø: 4.1 mm	4 x 8	1,5 - 4,5	633 2201	A 500
	4 x 10	4,5 - 6,5	633 2213	B 500
	4 x 12	6,5 - 8,5	633 2225	"
4.8 Hole Ø: 4.9 mm	4,8 x 8	2,5 - 4,0	633 2323	B 500
	4,8 x 10	4,0 - 6,0	633 2334	"
	4,8 x 12	6,0 - 8,0	633 2335	"
5 Hole Ø: 5.1 mm	5 x 8	2,0 - 4,0	633 2508	B 500
	5 x 10	4,0 - 6,0	633 2510	"
	5 x 12	6,5 - 8,5	633 2512	"

Material surcharge will be added at a daily rate

The information on shear and tensile strength, rivet pin diameters and the maximum setting head diameters can be found on page 32.