

Blind rivet nut hand tool

GBM 20



Working range

Blind rivet nut from M3* up to M6 alu and up to M5 steel, brass and stainless steel

Technical data

Weight: 900 g
Total length: 360 mm
Stroke: 7 mm

Accessories

Standard: Threaded mandrel and nosepiece M5 (also optional with M4 or M6)
Maintenance instructions with spare parts list
Stroke table

Features

- With opening spring for simple handling
- Large lever action for working with a minimum of effort
- Fast tool-free replacement of the threaded mandrel
- Quick drill configuration for fast and simple winding on/of the threaded mandrel
- Casing in steel
- Lever made of forged steel
- Plastic-coated handles



GBM 20 – M5
Part no. 721 0019
GBM 20 – M4
Part no. 721 0027
GBM 20 – M6
Part no. 721 0035

Threaded mandrels and nosepieces

Article	Part no.
Threaded mandrel M4	721 2402
Threaded mandrel M5	721 2496
Threaded mandrel M6	721 2607
Nosepiece M4	721 2410
Nosepiece M5	721 2518
Nosepiece M6	721 2615

*Threaded mandrel and nosepiece M3 also available as special accessories

Blind rivet nut hand tool

GBM 30



Working range

Blind rivet nuts from M3* up to M10 alu and steel and up to M8 brass and stainless steel

Technical data

Weight: 1.8 kg
Total length: 470 mm
Stroke: 7 mm

Accessories

Standard: Threaded mandrel and nosepiece M6 (optional also with M5, M8 or M10)
Maintenance instructions with spare parts list
Stroke table

Features

- Quick drill configuration for fast and simple drilling in and out of the threaded mandrel
- Favourable transmission ratio for low force application even when setting larger blind rivet nuts
- Simple lift setting via a lift scale for safe and complete setting of the blind rivet nuts
- Fast tool-free replacement of the threaded mandrel
- Casing and cross bearing made of forged steel
- Lever arms made of galvanised steel tubes
- Plastic-coated handles



GBM 30 – M6
Part no. 722 0014
GBM 30 – M5
Part no. 722 0022
GBM 30 – M8
Part no. 722 0030
GBM 30 – M10
Part no. 722 0049

Threaded mandrels and nosepieces

Description	Part no.
Threaded mandrel M5	722 2505
Threaded mandrel M6	722 2602
Threaded mandrel M8	722 2807
Threaded mandrel M10	722 2904
Nosepiece M5	722 2513
Nosepiece M6	722 2610
Nosepiece M8	722 2815
Nosepiece M10	722 2912

*Threaded mandrel and nosepiece M3 and M4 also available as special accessories