

Conversion kit for blind rivet nuts

	Part no.	BRN thread protrusion	
		min.	max.*
M4	772 1138	8	22
M5	772 1139	9	22
M6	772 1140	10	22
M8	772 1141	12	22

* A correspondingly extended nosepiece must be used for thread protrusion > 22 mm.

Screw nosepiece for conversion kit

Description	Part no.
Screw nosepiece M4	726 2809
Screw nosepiece M5	726 2825
Screw nosepiece M6	726 2841
Screw nosepiece M8	726 2876

Screw insert for conversion kit

Description	Part no.
Screw insert M4	772 1131
Screw insert M5	772 1133
Screw insert M6	772 1134
Screw insert M8	772 1135

Conversion kit for hexagon socket screws

Can be operated with DIN EN ISO 4762 allen screws instead of threaded mandrels.

Special adapters available as accessory for M4 to M8 threads allows the original threaded mandrels to be replaced by allen screws: A substantial cost saving without any quality or performance loss and higher endurance when far away from the spare parts source. Best results are obtained with 12.9 grade screws.



Conversion kit for blind rivet nuts	Part no.
M4 x min. 20	772 1117
M5 x min. 25	772 1132
M6 x min. 30	772 1136
M8 x min. 30	772 1137

Conversion kit for crimp nuts



Installed conversion kit



The conversion kit is delivered as a pre-assembled accessory.

The spring-loaded centering bush allows the setting nut to be inserted in an optimum way.



The nut automatically drills on after having been slightly pressed onto the threaded mandrel.

Inserted nut after process has been finished.

Use

The conversion kits allow the use of the FireFox® 2 for inserting crimp nut sizes M6 to M12. This is done as fast as usual by drilling the nut on and off automatically and by fast insertion.

Delivered version

The conversion kit is delivered as a pre-assembled accessory. For inserting crimp nuts into very thick steel plates special sizes of threaded mandrels have to be used.

Installation

For installing the conversion kit special tools are not necessary. This can be done by using the wrench that comes with the FireFox® 2 standard version.

Conversion kit for setting nut	Part no.
M6	772 1308
M8	772 1309
M10	772 1310
M12	772 1311

Threaded mandrels for conversion kit

Description	Part no.
Threaded mandrel M6	772 1049
Threaded mandrel M8	772 1050
Threaded mandrel M10	772 1051
Threaded mandrel M12	772 1052